

FAILURE MODES AND EFFECTS ANALYSIS

ASSY Nomenclature: SIDE HATCH SAFETY LOCK
ASSY PN: 31037003382

SYSTEM
SUBSYSTEM:

REV
DATE
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NAME AND DRAWING	FUNCTION	FAILURE MODE AND CAUSE	MISSION PHASE	FAILURE EFFECT ON			FAILURE DETECTION Flight Ground	CORRECTIVE ACTION TIME AVAILABLE TIME REQUIRED	CRIT. H/F	HAZARDS/REMARKS
				END ITEM	MISSION	CREW/VEHICLE				
REFERENCE #3 PP PM (1). MAST133C206	Holds cap on clamp	Mode: A) Cannot insert pip pin	Orbit	Cannot secure cap on clamp. Safety lock cannot be installed	N/A*	Possible loss of crew if lock tabs is inadvertently moved to unlock and side hatch is accidentally opened	Visual by crew	Use suitable tool or tape to secure safety lock	3/FIR	The lock tabs would still prevent the side hatch from opening if the safety lock could not be installed
		Cause: • Contamination • Material failure	Orbit & Ground	Cannot remove side hatch safety lock to open side hatch	N/A*	Possible loss of crew if side hatch or flight deck overhead window cannot be opened for emergency egress	Visual by crew	Use flock saw or bone saw to cut pip pin and use pliers to remove safety lock Egress via flight deck overhead port window using egress devices	3/FIR	The side hatch can be ejected by the crew ejection system as a last resort during vehicle emergencies
		Mode: B) Cannot remove pip pin								
		Cause: • Contamination • Material failure								